

Implications of the Inflation Reduction Act on Deployment of Low-Carbon Ammonia Technologies

Chi Kong Chyong, Eduardo Italiani, and Nikolaos Kazantzis

This study examines the economic impact of the U.S. Inflation Reduction Act on ammonia production (AP): steam-methane reforming (SMR), SMR with carbon capture (CCS), alkaline electrolysis (AEC), and biomass gasification (BH2S) under different policies - subsidies, carbon pricing, and renewable hydrogen rules. CCS and BH2S show economic promise due to cost-effectiveness and minimal public support, while AEC faces cost and efficiency challenges. To decarbonize AP efficiently, policymakers and academia should focus on (i) adapting Haber-Bosch (HB) for variable bioenergy quality, (ii) ensuring safe CO₂ transport and storage, (iii) supporting R&D for cost reduction and efficiency improvement in flexible HB, renewable energy technologies, and (iv) establishing a technologically neutral policy framework considering dynamic cost reductions and technology-policy interactions.

Ammonia is a pivotal energy vector in the ongoing global energy transition, serving as a versatile feedstock and a prospective low-carbon fuel for diverse applications, including electricity, maritime transport, reliable storage and transport medium for low-carbon hydrogen (IEA, 2021; IRENA, 2022). Further, ammonia benefits from an established global market and relatively mature infrastructure¹. Yet, ammonia accounts for 3% of global CO₂ emissions, with a carbon intensity that outpaces even steel and cement (IEA, 2021; Smith et al., 2020). The prevailing ammonia production (AP) pathway, reliant on steam methane reforming (SMR) and the Haber-Bosch (HB) process, is predominantly fossil-fuel-based (natural gas and coal) (Salmon et al., 2021). However, its decarbonization remains a formidable challenge, necessitating technological and policy interventions to mitigate its environmental impact.

The Inflation Reduction Act (IRA) offers subsidies to scale up low-carbon energy technologies in the United States. This paper evaluates the economic impacts of the IRA on low-carbon ammonia production (LCAP) technologies, focusing on technology, policy, and market uncertainties. We use a stochastic Discounted Cash Flow (DCF) model to assess the IRA's financial provisions for LCAP: conventional SMR, SMR with Carbon Capture System (CCS), indirect biomass gasification coupled with SMR (BH2S), and Alkaline Electrolysis (AEC).

Our modeling results highlight that the successful deployment of LCAP under the IRA depends on the lifecycle carbon intensity (CI) of not just feedstock (natural gas and biomass) but also, crucially, electricity (Figure 1). The IRA framework does not reward (enough) LCAP technologies connected

¹ Unlike hydrogen, the pipeline and shipping technology for transportation of ammonia is mature and has a market size upwards of \$70 billion (MacFarlane et al., 2020)

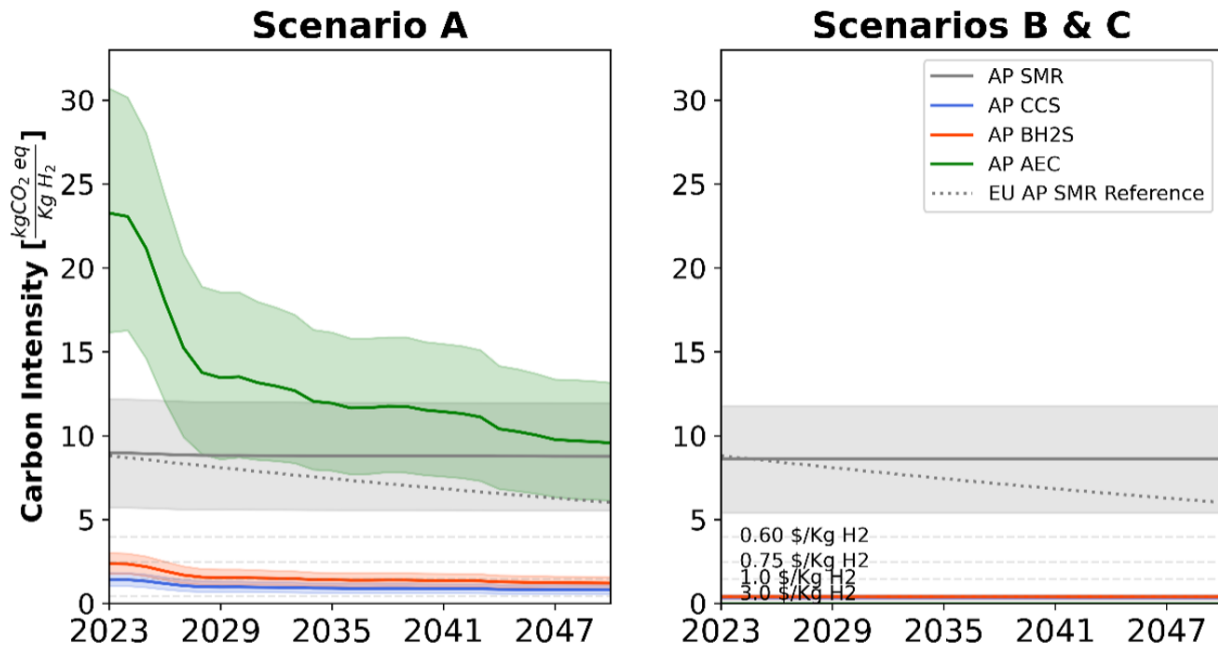


Figure 1. Carbon intensity of AP technologies: grid versus hybrid wind farm

Notes: The numbers shown represent 45V credit bands; the EU AP SMR reference CI is computed based on a set of assumptions (See SI §C); The CI is composed of four components – stack emissions, natural gas upstream, biomass upstream, and electricity. The former three components are time-constant and probabilistic. The latter is time-varying and probabilistic. The uncertainty bands show the minimum and maximum range of carbon intensities. EU AP SMR is assumed deterministic. For more information, see SI §C.

to the US power grid (Scenario A) – although expected to decarbonize significantly under the IRA, the grid is still carbon-intensive to the extent that the subsidies are not matched with the marginal cost of reducing carbon emissions through LCAP, making the incumbent technology – SMR – always economically a better choice for investors (Figure 2). This conclusion holds under two time periods analyzed – 2026 and 2033 – to account for technology improvements and cost reductions. It holds across thousands of Monte Carlo simulations covering critical variables that determine the economics of these technologies.

Then, the critical question the research answers is under what conditions the IRA will likely stimulate the deployment of LCAP. We find that only when LCAP’s electricity consumption is carbon-free will we likely witness their economics outperform the SMR’s. We distinguish between a vertically integrated business model where an AP investor would build and own an off-grid hybrid wind farm (Scenario B) and a

case when the investor signs a long-term power purchase agreement (PPA) with the hybrid wind farm (Scenario C).

Our results show that only under the PPA do the economics of CCS and BH2S outperform SMR in almost all the simulations and years considered. Albeit consuming electricity with zero carbon emissions, the subsidies are insufficient to justify the upfront capital expenditure (capex) for AP investors to build and own the off-grid hybrid wind farm because the near-term cash flow highly influences the Net Present Value (NPV)². The build-and-own business model is incredibly unattractive for AEC because of the higher electricity requirement, hence capex, than the other two pathways – CCS and BH2S.

AEC economics heavily depends not just on subsidies but crucially on wind and electrolysis cost reductions. In the near term (2026), AEC will be unlikely to deliver higher NPV (than SMR) in all configurations considered. Only, in 2033, AEC,

² The first 13 years of cash flow accounts for three-thirds of the NPV. On the cost-effectiveness of upfront subsidies vs subsidies spread into the future, see (Newell et al., 2019)



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with IRA subsidies and under the PPA arrangement, offers a 50% higher return (median NPV) than SMR. Most of AEC's economic improvements between 2026-33 are in cost reduction and wind resource improvements. However, CCS and BH2S pathways offer higher NPV (relative to SMR) than the AEC pathway in the near (2026) and medium term (2033). CCS and BH2S offer 60-90% higher economic returns than SMR, outpacing the AEC pathway not just in 2033 but in the near term.

The improvement in AEC's economics due to technology improvements and cost reductions depends on investor participation in early deployment to drive these costs down. If the policy concerns early AEC deployment to drive costs down, IRA subsidies may need to be increased to account for these dynamics (i.e., the \$3/kgH₂ tranche increased to

\$4.8/kg). While public attention was focused on the trade-off between the stringency of carbon accounting of the AEC pathway and its early deployment, irrespective of these cost reductions, AEC still underperforms relative to CCS and BH2S in the IRA policy timeline. Thus, technology neutrality in designing policy support for low-carbon technologies is essential. At the same time, the focus should be on stimulating innovation in low-carbon hydrogen technologies and, crucially, their supply chains and market organizations, such as the 24/7 clean PPA market.

The IRA provides unprecedented support for AEC, but the technology underperforms from private and public perspectives: its NPV is lower than those of CCS and BH2S, while its carbon abatement cost (CAC), in most cases, exceeds the social cost of carbon and that of CCS

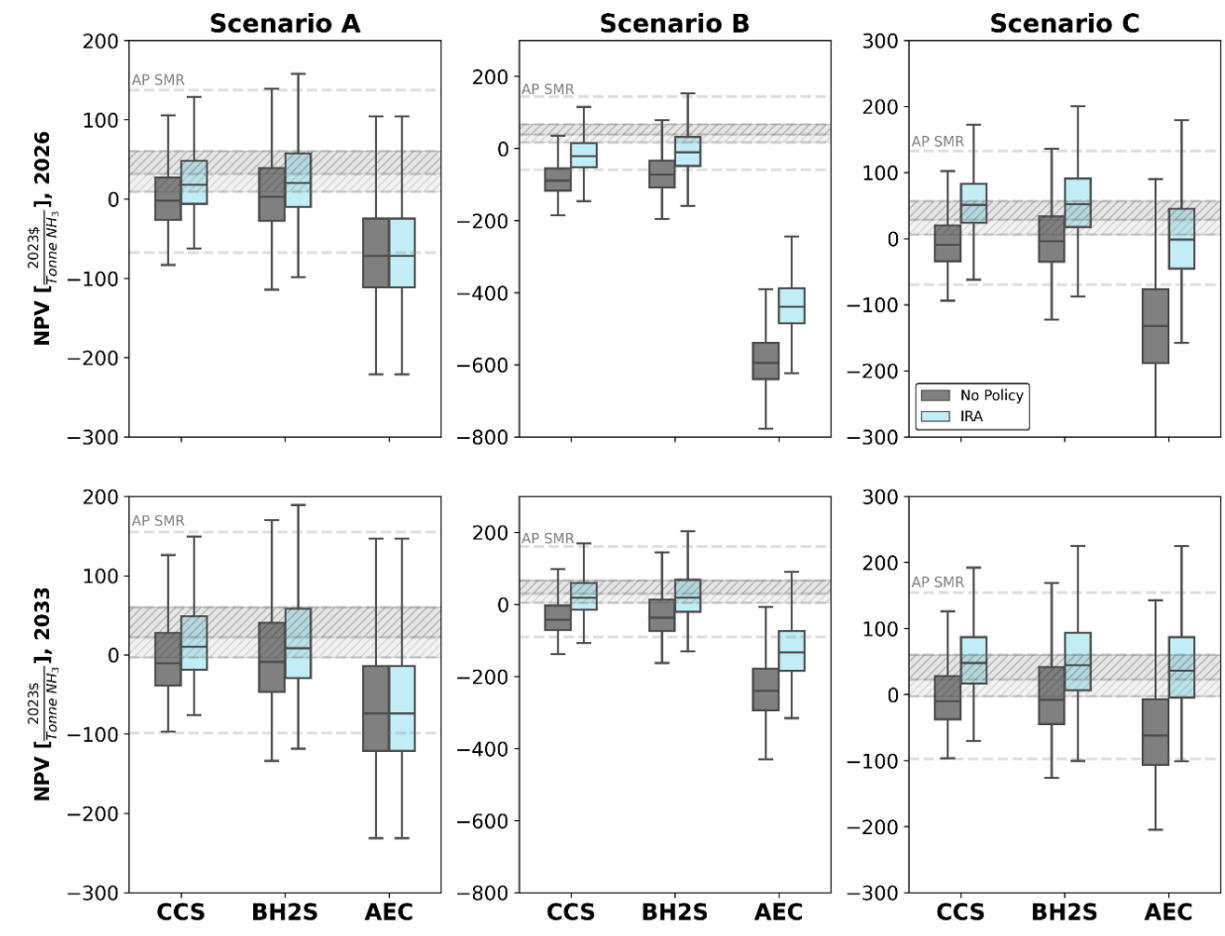


Figure 2. NPV of low-carbon AP technologies

Notes: The NPVs are benchmarked against a control scenario with no policy and AP SMR. Scenarios B and C assume monthly matching between hybrid wind farm output and hydrogen production for AP.

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and BH2S. Although marginally exceeding the recent EU carbon prices, IRA subsidy programs are cost-effective in terms of value for public money in supporting hydrogen-based climate mitigation technologies.

It is essential to consider nuances of the US tax credit markets because tax credits under the IRA will not translate into subsidies on a parity level. Thus, the levelized cost approach should explicitly consider these transaction costs. Ignoring the complexity of the tax credit market and its interactions with the PPA markets will result in an underestimation of LCAP levelized cost, especially those with significant barriers to deployment and demonstrate their efficiency at scale (Abolhosseini & Heshmati, 2014; Barradale, 2010; Kahn, 1996). Risky and unproven (at scale) technologies (AEC has the highest risk profile³) will involve higher capital costs and verification, compliance, and monitoring costs, potentially significantly increasing transaction costs beyond what this study assumes. Technologies with high-risk profiles will be costlier for the government to support, implying that the government may consider underwriting risks to lower capital costs for investors and, hence, lower support costs per unit of H₂ (e.g., by 12-17% for AEC if its WACC is reduced from 9% to 2%).

In the foreseeable future, there is little chance of putting a price on carbon emissions in the US. Instead, the IRA framework offers unprecedented financial incentives to stimulate private capital into low-carbon energy technologies. On the contrary, the EU's flagship carbon pricing is regarded as the first-best economic policy to tackle carbon emissions (Benneer & Stavins, 2007; Klenert et al., 2018; Nordhaus, 1992). Perhaps not by design, the interactions between the CBAM and IRA will likely mean stronger incentives to decarbonize US AP than standalone IRA. The relatively small carbon taxing and the opportunity to trade CBAM certificates could substantially increase the relative economics of US-based LCAP: grid connection (Scenario A) is now a cost-effective option for at least CCS and BH2S. Under CBAM and IRA, the CAC to decarbonize

US AP via CCS and BH2S could be much lower, falling in the recent range of EU carbon prices. This finding reconfirms the potential effectiveness of multiple policy instruments in a "second-best" world (Benneer & Stavins, 2007; Lehmann, 2012; Sorrell, 2003) to reduce the US AP carbon emissions.

There is considerable debate about consequential emissions from renewable electricity and hydrogen production matching rules. Starting from the monthly matching rule will not unduly penalize AEC's economics while ensuring lower consequential emissions than the yearly rule. While the hourly matching rule ensures limited consequential emissions from the AEC, its unfavorable economics will unlikely stimulate private investment. Hourly-matched AEC pathway seems unlikely a worthwhile avenue to pursue from the public policy perspective because its support cost outweighs the carbon savings benefits (in most cases, AEC's CAC is substantially higher than the social cost of carbon).

AP is expected to almost triple (688 Mt/year) by 2050, with 83% from renewable ammonia (IRENA, 2022). If renewable ammonia is part of this vision, then advancements in the flexibility of the HB process are a crucial avenue for research and development. Some research has highlighted the challenges of flexible HB⁴. The literature reports HB may handle wide ranges of output (5-80% of capacity) and ramping rates (20% capacity/hour) based on feasibility studies and industry opinion (Armijo & Philibert, 2020; Lazouski et al., 2022; Verleysen et al., 2023). However, the demonstration of flexible HB on a small scale only starts, while the additional costs of flexible HB loops on a commercial scale are unclear. Given the current industry state versus the optimistic techno-economic literature, it may be a reality that flexible HB may exist commercially in the next ten years but beyond the IRA timeline. Nevertheless, the incentives for making flexible HB are clear under an electric grid with increasingly fluctuating renewables: our results highlight that the economic benefit of flexible HB could be substantial: \$3.4-7.4 bn or \$96-207/tNH₃⁵.

³ Measured as the coefficient of variations (CV) of its NPV compared to the CV of other LCAP.

⁴ We include an in-depth literature review on flexible HB in SI §F.

⁵ Or 25-50% of the levelized cost of grey ammonia in 2020 (IEA, 2021)



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Thus, to decarbonize AP in the US cost-efficiently, there are key areas for policymakers and the academic community to focus on in the next decade: (i) adapting HB to variable bioenergy quality and process efficiency while ensuring feedstock's sustainability and availability (ii) ensuring safe transport and permanent storage of CO₂ while de-risking CCS value chain, (iii) supporting research and development

to drive down cost and efficiency improvements of flexible HB, renewable energy, and electrical and hydrogen-based storage, (iv) policy support framework should ensure technology neutrality and competition while recognizing the nature of "dynamic" technology cost reduction (Gillingham & Stock, 2018) and interactions between policy instruments and between technologies.

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Chi Kong Chyong is an applied energy economist and policy analyst with a strong background and more than 15 years of experience in applications of economics and operational research methods to energy and climate policy questions. Kong’s research interests include economics and geopolitics of Russian natural gas exports, with a focus on Russo-Ukrainian bilateral relations and impacts on Europe and global gas markets. He also works on large-scale modelling of power markets, with a focus on low-carbon generation sources and integration of renewables. Currently, Kong is a Senior Research Scholar with the Center on Global Energy Policy at Columbia University. Kong holds a Ph.D. in Energy Economics and Policy (2011) and an MPhil in Technology Policy (2007) from the University of Cambridge. His Ph.D. topic centered around Russia’s strategic natural gas export policy and Gazprom’s pipeline investment strategy.



Eduardo Italiani is currently pursuing an M.S. in Chemical Engineering at Columbia University. Eduardo completed his B.S. in Chemical Engineering at the Worcester Polytechnic Institute, where his thesis focused on the techno-economics of biofuel production. He has studied the impact of this U.S. Inflation Reduction Act on ammonia and hydrogen production technologies. At the Center on Global Energy Policy, his research has examined carbon capture, biomass gasification, and water electrolysis technologies, contributing to understanding their role in the US energy transition.



Nikolaos Kazantzis is a Professor of Chemical Engineering at Worcester Polytechnic Institute (WPI), and a By-Fellow and Senior Member at Hughes Hall, University of Cambridge, UK. Professor Kazantzis was a member of the Editorial Boards of the *IEEE Transactions on Automatic Control*, *IEEE Transactions on Control Systems Technology*, *Systems and Control Letters*, *European Journal of Control*, *Journal of Loss Prevention in the Process Industries* and a member of the Technical Committee of Nonlinear Control Systems, International Federation of Automatic Control (IFAC). He was educated at the Aristotle University of Thessaloniki (Greece), University of Cambridge (UK) and University of Michigan (USA), where he obtained his Ph.D. in Chemical Engineering. Professor Kazantzis was a recipient of the Career Award of the US National Science Foundation (NSF), and his research interests lie in the areas of systems science and engineering, techno-economic performance assessment in the presence of complexity/uncertainty, process economics, flexible design options in clean energy systems, energy and environmental policy analysis.



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